

InspirAIR® COMMERCIAL

PH20

Heat Recovery Ventilator

PRODUCT
SPECIFICATIONS
& TECHNICAL
DATA







800-2000 CFM

PLATE EXCHANGER

Polypropylene (sensible heat transfer)

CASING

(Standard)

- Double-wall cabinet
- 22-gauge galvanized steel interior and exterior
- Access doors with quarter-turn handles
- 22-gauge galvanized steel drain pan
- Drain Connections: 1" (25 mm) NPT
- Insulation: 1"(25 mm)

(Optional)

- Painted white baked enamel outside finish
- Supply and exhaust hoods with bird screens

MOUNTING (Standard)

- Standard Platform
- 18-gauge galvanized roof curb (insulation optional)

FROST PREVENTION/CONTROL (Optional)

See page 2 for details

ELECTRICAL & CONTROLS (Standard)

- 24 V double motor contactor with start-stop dry contact
- Non-fused disconnect (NEMA 4)
- 24 V transformer for controls
- Single point power

ELECTRICAL

- · Non-Fused disconnect
 - » Optional Fused disconnect
- 24 VAC, 20 VA power available for accessories

WARRANTY

- · Core Assembly: Limited 10-year
- · All Other Covered Components: Limited 2-year







FILTERS

(Standard)

Quantity: 2 supply, 2 exhaust

Type: MERV 8

Dimensions: 16" x 20" x 2" (407 mm x 508 mm x 305 mm)

(Optional)

MERV 13 Filters (substitute on supply air circuit only)

BLOWERS & MOTORS

(Standard Options)

Blowers:

- · Quantity: 2
- Forward-curved
- Permanently sealed and lubricated ball bearings
- Power transmission by adjustable pulleys and belts

Motors:

- Type: Inverter duty 10:1
- Maximum Power: 3 HP
- Available Voltages:
 - » 208, 230 V / 1ph / 60Hz
 - » 208, 230, 460, 575 V / 3ph / 60Hz

VARIABLE SPEED (Optional)

VFD:

- Quantity: 2 (1 per air stream)
- Blower Type: ODP or TEFC
- Permanently sealed and lubricated ball bearings

ECM:

- Quantity: 2 (1 per air stream)
- Plenum Type: Backward Inclined
- Permanently sealed and lubricated ball bearings
- · Direct Drive
- Available Voltages:
 - » 208, 230, 460, 575 V / 3ph / 60Hz

BYPASS DAMPER (Optional)

Internal Face and Bypass Damper:

Fresh air bypass (Free Cooling)



PH20 Features (Continued)

FROST PREVENTION/CONTROL (Optional)

If no defrost mode is selected, it is the customer's responsibility to protect the core from freezing as needed.

Frost control activated by a temperature reference: 23°F (-5°C)

Internal Pre-Heat by Electric Coil:

 Powered by unit, SSR control (not available with 120 V)

Internal Pre-Heat by Hot Water Coil:

- 0-10 V signal on the control panel
- · Front or rear piping connection

Internal Face and Bypass Damper:

· Fresh air bypass

Exhaust Defrost:

- Supply air blower shuts down and outside air damper closes. Warm exhaust air defrosts the core until it is free of obstruction.
- Includes motorized and insulated damper on fresh air intake (OA)

Recirculation Defrost:

- Exhaust air blower shuts down, outside air damper closes, exhaust air damper (optional) closes, and recirculation damper (included) opens. Warm exhaust air defrosts the core for a predetermined amount of time (see table at right).
- Includes motorized and insulated damper on fresh air intake (OA)

POST-HEAT COILS

Post-Heat by Electric Coil:

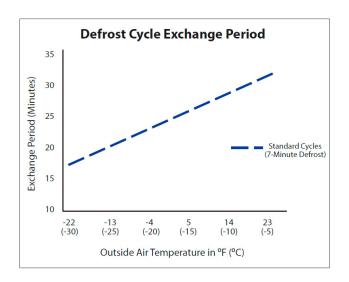
- Powered by unit, SSR control (not available with 120 V)
- 0-10VDC signal to maintain supply air temperature or 0-10VDC signal by others

Post-Heat by Hot Water Coil:

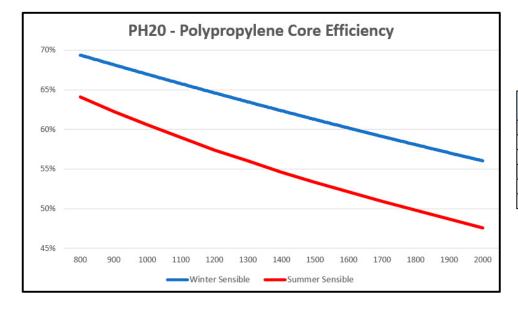
 0-10VDC signal to maintain supply air temperature or 0-10VDC signal by others

OPTIONAL COMPONENTS

- Motorized and insulated damper for exhaust port (EA)
- Non-insulated backdraft damper for exhaust port (EA)
- Motorized and insulated damper on fresh air intake (OA) (included with exhaust and recirculation defrost)



Polypropylene Core Performance



AHRI STANDARD CONDITIONS	CONDITIONS				
Outside Air Temperature	Winter	Summer			
Dry Bulb	35°F (1.7°C)	95°F (35°C)			
Wet Bulb	33°F (0.6°C)	78°F (25.6°C)			
Exhaust Air Temperature	Winter	Summer			
Dry Bulb	70°F (21.1°C)	75°F (23.9°C)			
Wet Bulb	58°F (14.4°C)	63°F (17.2°C)			

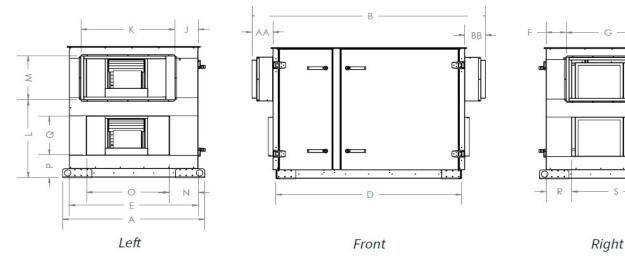
Note: Efficiencies are based on AHRI standard conditions.

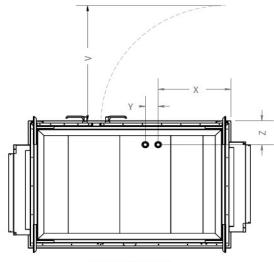


PH20

PH20 Indoor Units Dimensions (Standard - inches)

Indoor Units





Dimension with Options (inches) Α В D Ε C 2 2 Overall **Bypass** Overall Overall Overall **Bypass** Overall Bypass Extension Extensions Extension Extensions 46 55.75 67.5 87.5 107.5 44.75 62.5 82.5 102.5 39 48.75 9.25 13.75 G Н Κ L М 0 Ρ Q Overall **Bypass** Overall Bypass 21.5 26.75 14.25 9.25 13.75 21.5 26.75 14.25 9.25 13.75 21.5 7.25 14.25 S Т U W Х Υ Z BB AA Overall Bypass 9.25 13.75 21.5 14.25 N/A 21.75 7.5 7.5

Horizontal

* Extensions are used when adding a Pre-heat coil, Post-heat coil, or Vertical Duct Connections

Examples:

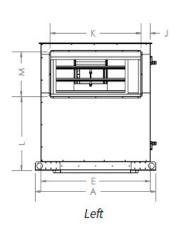
- * Pre-heat coil = 1 extension
- * Post-heat coil = 1 extension * Vertical Duct Connection = 1 extension
- * Pre-heat + Post-heat = 2 extensions
- * Pre-heat + Vertical Duct Connection = 2 extensions
- * Post-heat + Vertical Duct Connection = 2 extensions
- * Pre-heat + Post-heat + Vertical Duct Connection = 2 extensions

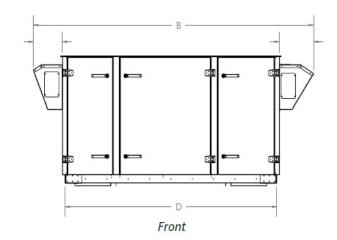


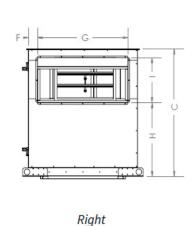
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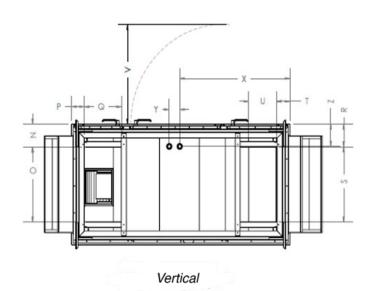
PH20 Outdoor Units Dimensions (Standard - inches)

Outdoor Units









	Dimension with Options (inches)																			
,	4	В			D			E		F										
Overall	Bypass	1 Exte	ension	2 Extensions	C	Overall	1 Extension	2 Extensions	Overall	Bypass	Overall	Bypass								
46	55.75	106	5.75	126.75	44.75	82.5	82.5	102.5	39	48.75	3.75	8.5								
G	G H				J K			N		0		Р								
G	-		Overall	Bypass	K		, ,	IX.	IV.	I.	I.	L	L M	141	IVI	Overall	Bypass	Overall	Bypass	r
32	25.75	16.25	3.75	8.5	32	25.75	16.25	9.25	13	19	23	3.25								
Q	F	₹	s		U	v	w	х	Υ	z		ВВ								
Q	Overall	Bypass	3	Т	U	V	VV	_ ^	1	2	AA	БВ								
10.5	8	13	23	3.25	10.5	40	N/A	21.75	4	6	11	11								

* Extensions are used when adding a Pre-heat coil, Post-heat coil, or Vertical Duct Connections

Examples:

- * Pre-heat coil = 1 extension
- * Post-heat coil = 1 extension * Vertical Duct Connection = 1 extension
- * Pre-heat + Post-heat = 2 extensions
- * Pre-heat + Vertical Duct Connection = 2 extensions
- * Post-heat + Vertical Duct Connection = 2 extensions
- * Pre-heat + Post-heat + Vertical Duct Connection = 2 extensions

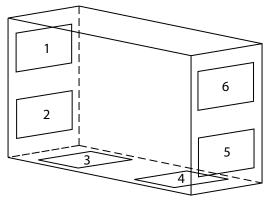


PH20

PH20 Configurations & Weights

AVAILABLE CONFIGURATIONS*
1-2-5-6
1-3-5-6
1-2-4-6
1-3-4-6

*Mirror Image Cabinet Also Available



DUCT CONNECTION KEY				
1	Exhaust Air (EA)			
2, 3	Supply Air (SA)			
4, 5	Return Air (RA)			
6	Outside Air (OA)			

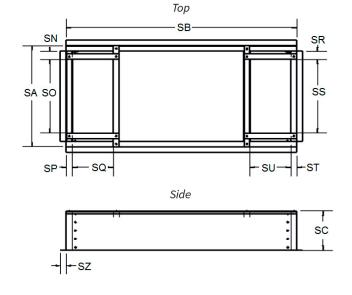
PE20 WEIGHTS & DIMENSIONS †					
Core Type High Latent Transfer					
Minimum Unit Weight	800 lbs (363 kg)				
Maximum Unit Weight	2300 lbs (1043 kg)				
Minimum Shipping Weight	890 lbs (404 kg)				
Maximum Shipping Weight	2400 lbs (1089 kg)				

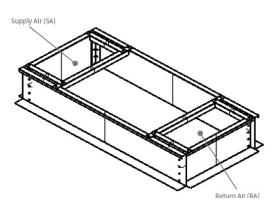
† Actual weight may vary by ±10%.

PH20 Roof Curb Dimensions - inches

Dimensions with Options (inches)*												
	SA	SB	SC	SN	so	SP	SQ	SR	SS	ST	SU	SZ
PE15	36.75	80.25	14	6.75	23	2	10	7.25	23	2	10.5	2
PE15 w/ Bypass	46.5	80.25	14	11.75	23	2	10	11.75	23	2	10.5	2

^{*} Add 20" to width of Roof Curb for each extension







Selection Information

MODEL: PH20 **SERIES:** InspirAIR® Commercial **NOMINAL CAPACITY: 800-2000**

Standard Feature Optional Feature (check the box to select this option)

REMEMBER TO: Send your completed selection to your American ALDES Representative.

UNIT	BLOWERS & MOTORS	OPTIONAL ADD-ONS
CABINET FINISH	MOTOR TYPE	Motorized & Insulated Damper for OA
▲ Galvanized	△ ODP	Motorized & Insulated Damper for EA
Painted	TEFC	Non-Insulated Backdraft Damper for EA
DUCT CONFIGURATION	SPEED	24 VAC, 10 VA Terminals for OA and/or EA Dampers by Others
1-2-5-6 (Indoor Unit)	▲ Single Speed	24 VAC, 20 VA Power Available for Accessories by Others
1-3-5-6	ECM	Spare Filters QTY:
1-2-4-6	VFD	Spare Belts QTY:
1-3-4-6 (Outdoor Unit)	FILTERS	Remote Display Panel
CONFIGURATION OPTIONS	▲ MERV 8	Low Temperature Limit
None (Indoor Unit)	MERV 13	Low Airflow Limit Switch
Rooftop Installation (Outdoor Unit)	ELECTRICAL REQUIREMENTS	Dry Contact For Dirty Filter Alarm
Mirror Configuration* (*Doors are located to the opposite side)	208V/1ph/60Hz	BacNET IP Controller
FROST CONTROL	230V/1ph/60Hz	BacNET MSTP Controller
None	208V/3ph/60Hz	Phase-Loss Detection
Exhaust Defrost	230V/3ph/60Hz	Carbon Dioxide Detection
Recirculation Defrost	460V/3ph/60Hz	Relative Humidity Detection
Face & Bypass	575V/3ph/60Hz	Free Cooling Management
Pre-Heat (Electrical Coil)	DISCONNECT	Independent Motor Management
Pre-Heat (Hot Water Coil)	▲ Non-fused	MERV 13 Filter Set (Replacement Filter)
HEATING OPTIONS	Fused	MERV 8 Filter Set (Spare Filter Set)
▲ None		Bypass Damper
Post-Heat (Electrical Coil)		Programmable Timer
Post-Heat (Hot Water Coil)		







