

Introduction

Central ventilation and toilet exhaust risers are designed for the purpose of providing mechanically controlled ventilation and protecting against poor indoor air quality. In high-rise buildings (buildings over four stories), exhaust ventilation risers and subsequent fans are often dramatically affected by environmental factors such as stack pressure. When buildings are built tightly to conserve energy, stack pressure has a greater effect on a system's ability to regulate indoor air quality, ultimately detracting from a building's energy efficiency.

The central duct riser used for air exhaust and/or ventilation air distribution in tall buildings is the main focus for building designers and engineers looking to improve energy efficiency and indoor air quality. Maintaining proper airflow rates in duct risers is the key for both indoor air quality and energy efficiency assurance; Difficulty balancing the system, poor maintenance practices, and fluctuations in system pressure due to stack effect make it very problematic to maintain proper flow rates, let alone minimize energy consumption.

One challenge designers face is how to minimize the effect stack pressure has on a particular system, while minimizing fan motor power consumption. To combat seasonal fluctuations in system pressure, designers can either increase fan-induced duct pressure or find a means to modulate the opening at each intake point. In the absence of either solution, these seasonal pressure variations will result in over- or under-ventilation, increased thermal load on the building, and fluctuations in sound levels at the intake points. This application guide discusses how stack pressure is determined, its effect on vertical riser system performance, and what can be done to overcome this ever-present condition.

Energy Efficiency and IAQ vs. Stack Effect

The difficulty of maintaining proper ventilation system riser airflow balance in areas with large shifts in climatic conditions is mainly due to stack effect. Stack, or hydrostatic pressure, is created when differences exist among air temperature, altitude, and vertical distribution of air from indoor and outdoor conditions. As discussed in ASHRAE Fundamentals Chapter 26, "stack pressure differences are positive when the building is pressurized relative to outdoors, which causes flow out of the building. Therefore, in the absence of other driving forces, when the indoor air is warmer than outdoors, the base of the building is depressurized and the top is pressurized relative to outdoors; when the indoor air is cooler than outdoors, the reverse is true."

Stack effect is unavoidable, and increases with building height and as temperature differences between inside and outside air increase. The level of stack pressure within vertical chases in a compartmentalized building (multiple floors) is also affected by the degree of air tightness between floors and with the exterior walls. Tall buildings, larger differences in indoor and outdoor temperatures, and tight construction all contribute to greater pressure differences within elevator shafts, stairwells, and exhaust risers.

Determining Stack Pressure

Since vertical duct risers penetrate the floors of compartmentalized buildings and provide an open vertical chase throughout the length of the duct itself – usually the height of the building – stack pressure within these ducts can be calculated using the following formula:

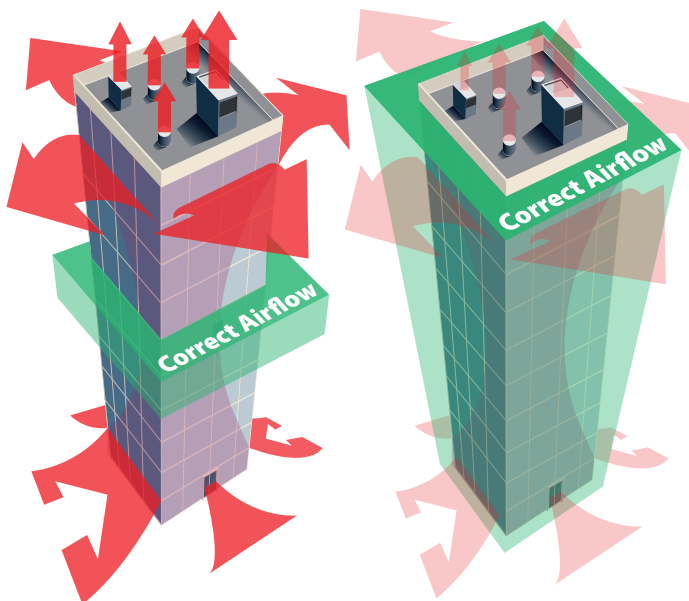
$$\Delta P_s = C_1 \cdot g \cdot p \cdot (T_1 - T_0) / T_1 \cdot H$$

Where :

Ps	=	stack pressure, in. of water
C ₁	=	unit conversion factor = 0.00598 (in. of water) x ft x s ² /lbm
g	=	gravitational constant, 32.2 ft/s ²
p	=	indoor or outdoor air density
T ₀	=	outdoor air temperature (R)
T ₁	=	indoor air temperature (R)
H	=	Height (ft.)

A simple rule of thumb can be derived from the same formula as follows:

$$\Delta P_s = .0000274 \text{ in. w.g. per ft} \times (T_{F_1} - T_{F_0})$$



Determining Stack Pressure continued

Example: A 200 ft. building in Chicago, 0°F winter design condition, 70°F indoor temp:

$$\Delta P_s = .0000274 \times 200 (70^\circ \text{ F} - 0^\circ \text{ F})$$

$$\Delta P_s = .00548 (70)$$

$$\Delta P_s = 0.38 \text{ in. w.g.}$$

If the duct riser extends only partially throughout the building height, apply the same formula for only the length of the duct riser. To determine the stack pressure at each intake point, apply the same formula for the length of each point to the fan. This assumes that the fan at the top of the riser is capable of handling the increase in pressure and resulting increase in flow, and the neutral pressure point is at or above the fan itself.

If the increase in stack pressure and flow results in conditions beyond a fan's performance capability, the neutral pressure point would be lower than the fan at a point within the duct riser itself. This would actually result in positive pressure, or outflow of air above the neutral pressure point at the top of the riser, and completely eliminate the ventilation performance in those areas. This scenario is often identified as a cause of poor indoor air quality.

Changes in Airflow Caused by Stack Pressure

The increase in pressure from stack effect results in increased flow through the duct riser. The flow at each floor's intake points varies as a square root of the difference in pressure through the opening. Assuming that the fan can effectively remove this increase in flow, the percentage of change in flow at each intake point is taken as follows:

Where :

$$Q_1 = Q_0 \sqrt{\frac{\Delta P_0 + \Delta P_1}{\Delta P_0}}$$

Q_0	=	Flow at design ΔP_0 in the absence of stack pressure.
Q_1	=	New Flow under stack pressure conditions
ΔP_0	=	Pressure in the absence of stack
ΔP_1	=	Pressure including stack

Example: Flow at an exhaust grille located on the first floor is 100 CFM, ΔP_0 at .10 in. w.g., the increase in flow as a result of increase in stack pressure:

$$Q_1 = 100 \sqrt{\frac{.10 + .38}{.10}} = 100 \sqrt{4.8} = 100 \times 2.2 = 220 \text{ cfm}$$

Based on our original example of a 200 ft. building, and assuming design of 100 CFM per floor with a total of 14 floors, the total system airflow would increase from 1400 to 2286 cfm. This represents an increase of 63.2% in total flow, or 886 CFM of unwanted ventilation and additional load on the building!

Balancing Airflows in the Presence of Stack Pressure

Ultimately, the effect stack pressure has within a building relates to the amount of unwanted infiltration of unconditioned air and/or exfiltration of conditioned air. This unwanted movement of air relates to increased thermal load on the building and uncontrolled energy consumption. Since the mechanical ventilation riser is a contributor to overall building pressure buoyancy, not to mention proper regulation of ventilation for IAQ, it is important to recognize that proper balancing and regulation of these systems has a significant effect on energy consumption.

One technique to minimize the effect stack pressure has on exhaust ventilation system prescribed airflows is by increasing the internal duct pressure created by the fan. The greater the internal duct pressure, the less effect stack pressure can have on the system; however, increased pressure also relates to increased fan motor BHP and relative energy consumption in watts. To determine the increase in pressure necessary to overcome stack pressure within a tolerance of +/-10% in a balanced static system, the following formula can be applied:

$$Q_1 / Q_0 = 1.1 \Rightarrow \sqrt{\frac{\Delta P_0 + \Delta P_1}{\Delta P_0}}$$

Squaring both sides to solve

$$\text{for } \Delta P_0: 1.21 = \frac{\Delta P_0 + \Delta P_1}{\Delta P_0}$$

$$\Delta P_0 = w \frac{\Delta P_1}{0.21} = 4.76$$

(times the increase in stack effect pressure)

Where Tolerance factor

$$Q_1 = Q_0 \pm 10\%$$

Simply stated, the pressure drop at each grille for static balancing must be 4.76 times the anticipated stack effect at each respective intake point to maintain the airflow within 10% of design values. This is true for all the grilles regardless of elevation within the building. In the absence of stack effect, the formula does not apply. When applying the increase in pressure factor of 4.76 to our example, and given the original stack pressure of 0.38 at the first floor grille, the fan must now operate at a level to ensure 1.81 Ps in. w.g. at this same grille. The increase in necessary pressure will not only result in excessive energy consumption, but excessive noise generated at each grille as well.

Motor/Fan Performance and Energy Penalty to Overcome Stack Pressure

After solving for the increase in pressure necessary to maintain balanced flows, simple fan laws can be applied to determine the required increase in fan RPM. Fan laws show that pressure is proportional to the square of the RPM.

$$SP_1 / SP_2 = (RPM_1 / RPM_2)^2$$

Therefore, using the previous example, the increase in RPM can be determined as follows. Assuming the original fan RPM is 1000 and the pressure to achieve design airflows in the absence of stack pressure is 0.22, derived from 0.10 at each grille and 0.12 to account for duct loss:

$$\frac{RPM_2}{RPM_1} = \sqrt{\frac{SP_2}{SP_1}} = 1000 \sqrt{\frac{1.91}{0.22}} = 2950 \text{ rpm}$$

The result is an increase of almost three times the original RPM design in order to prevent changes in airflow due to stack pressure effect. When applying this increase to energy consumption of fan motors, the increase varies with the cube of the RPM.

$$HP_1 / HP_2 = (RPM_1 / RPM_2)^3$$

Following the previous example:

$$\frac{HP_2}{HP_1} = \left(\frac{2950}{1000}\right)^3$$

$$\frac{HP_2}{HP_1} = 25.7$$

Therefore, the final result is a more than 25-times increase in power consumption to operate a fan at the higher pressure required to ensure proper system balance in the presence of stack effect.

Analysis of Balancing and Control of Static Riser Systems

Through analysis of traditional central duct riser system designs, and factors that effect overall airflow performance, it is determined that excessive energy consumption will increase as stack pressure increases. Since statically controlled systems have no means of adjusting to fluctuations in stack pressure, the amount of excessive energy consumed will either come in the form of additional thermal load on the building, which will result in increased heating costs, or from increased fan power to control the flows at higher pressure.

The other negative factors associated with statically controlled risers are excessive noise and duct leakage created by high fan pressures, or the potential for under ventilating portions of the building. Either scenario can result in an unsuitable environment for the building's occupants.

The only solution to dealing with stack pressure effect on vertical risers is to monitor the pressure at each intake point into the riser and modulate the opening to regulate flow in response to these changes. This will allow the use of lower-pressure fans for energy savings and prevent stack pressure from effecting flow rates and resulting in over- and under-ventilation. Unfortunately, most modulating dampers on the market today are designed using

Analysis of Balancing and Control of Static Riser Systems *continued*

pitot tube pressure-sensing devices and electric drive motors and controllers to actuate a damper for flow control. Using one of these devices on every intake point in a riser is often more costly than years of energy penalties on systems without them.



Unregulated Unbalanced Airflows
Over-ventilation causes energy waste,
Under-ventilation causes poor indoor air quality (IAQ)

The Physical Challenge of Test and Balance

Balancing and commissioning of a ventilation riser is usually considered difficult and tedious. Low airflows through small, often inaccessible, sidewall-mounted registers located on multiple floors, is challenging to any test-and-balance contractor. It requires special instrumentation and many man hours for typical riser systems. Even with modulating duct openings, the balancer's job is compounded by fine-tuning controllers to specified set points before and after airflow measurements.

In addition to the physical constraints of balancing vertical risers, the time of year and stage of construction dramatically affect the measurement readings the contractor will record. This goes back to stack pressure effects on the system.

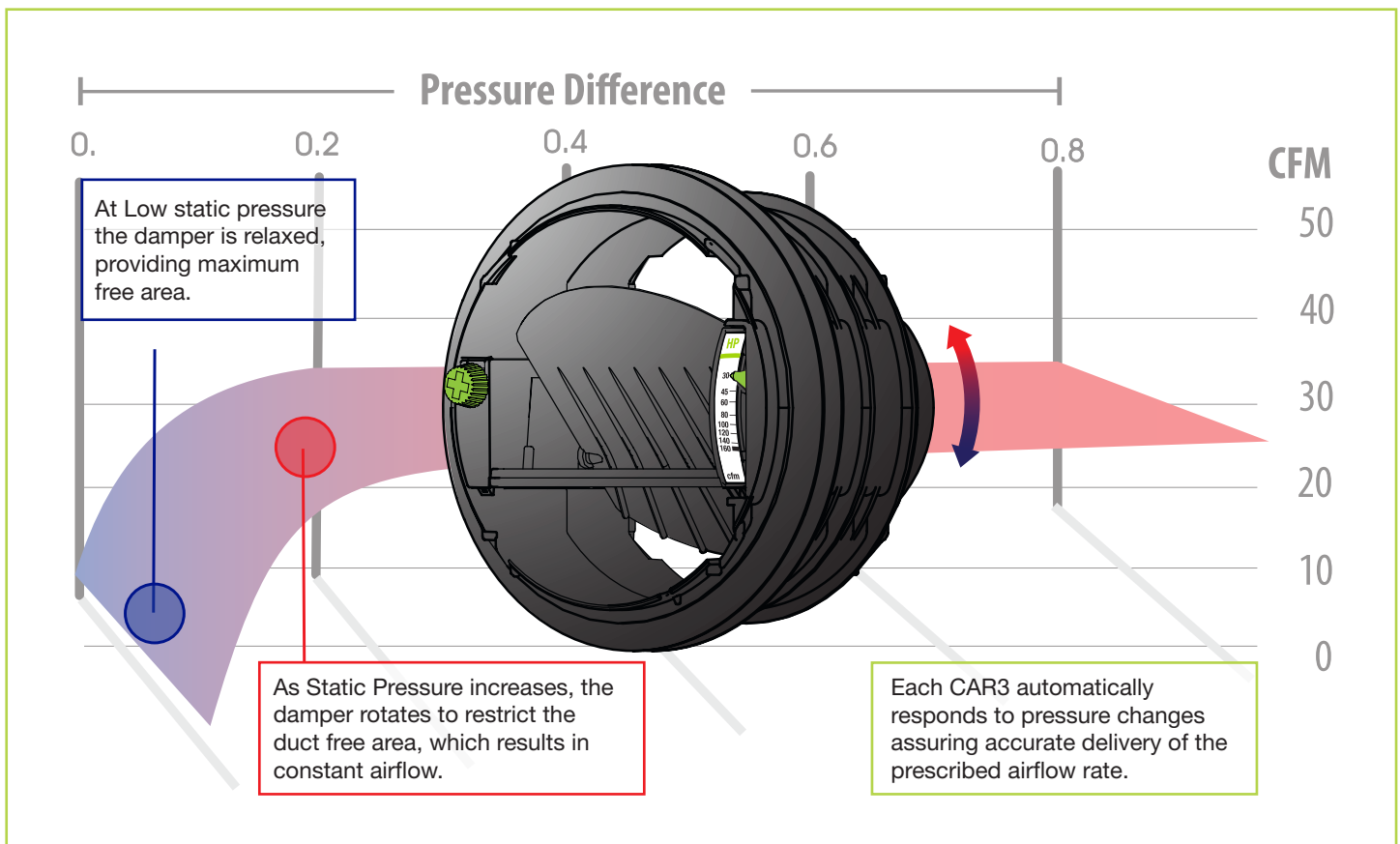
CAR3

The Aldes CAR3 Constant Airflow Regulator is a pressure independent balancing damper that automatically regulates airflow in duct systems to constant levels. The CAR3 requires no electric or pneumatic power or sensors, and works solely off system pressure.

Unlike traditional manual dampers, the CAR3 compensates for changes in duct pressure caused by stack effect, operable windows and doors, wind, loading filters, etc. The CAR3 provides a low-cost solution to maintaining the correct airflow balance of ventilation systems, improving system performance and indoor air quality, which can provide significant savings on annual operating costs.

How the CAR3 Works

Constant airflow is achieved by controlling the free area through the device. At minimum static pressure, the damper is relaxed. As the static pressure increases, the damper will rotate, reducing the amount of free area through the regulator resulting in **CONSTANT AIRFLOW**. This occurs regardless of pressure differences in the range of 0.12 to 1.2 in. w.g. (30 to 300 Pa) for the low-pressure and 0.4 to 2.8 in. w.g. (100 to 650 Pa) for the high-pressure.





Recommended Specification

Model CAR3 Constant Airflow Regulator by ALDES North America shall be capable of maintaining constant airflow within +/-10% of the scheduled flow rates, within the operating range of 0.12 to 1.2 in. w.g. differential pressure for low-pressure models (CAR3-L), or 0.4 to 2.8 in. w.g. with high-pressure models (CAR3-H). CAR3 solely operate on duct pressure and require no external power supply or sensors, and shall be rated for use in air temperatures ranging from -25°F to 140°F (-32°C to 60°C). CAR3 must be equipped with double lip gasket to provide a secure, leak free installation into rigid round duct, take-offs, collars, etc. Each regulator shall feature dual-side adjustment dial to allow changes in airflow setpoint while installed in either the supply or exhaust direction without removing the regulator from the duct. Each CAR3 must be calibrated to match the airflows indicated on the schedule or drawings. Regulator must be classified per UL 2043 and carry the UL mark indicating compliance. Constant Airflow Regulator is enhanced with antimicrobial, anti-static, and flame retardant additives for increased durability and safety, and covered under warranty for a period of no less than seven years. Constant Airflow Regulator shall be installed in accordance with local code and manufacturer's instructions.

For more information, contact your Aldes sales advisor, visit aldes-na.com, call 1.800.255.7749, or find us on

